

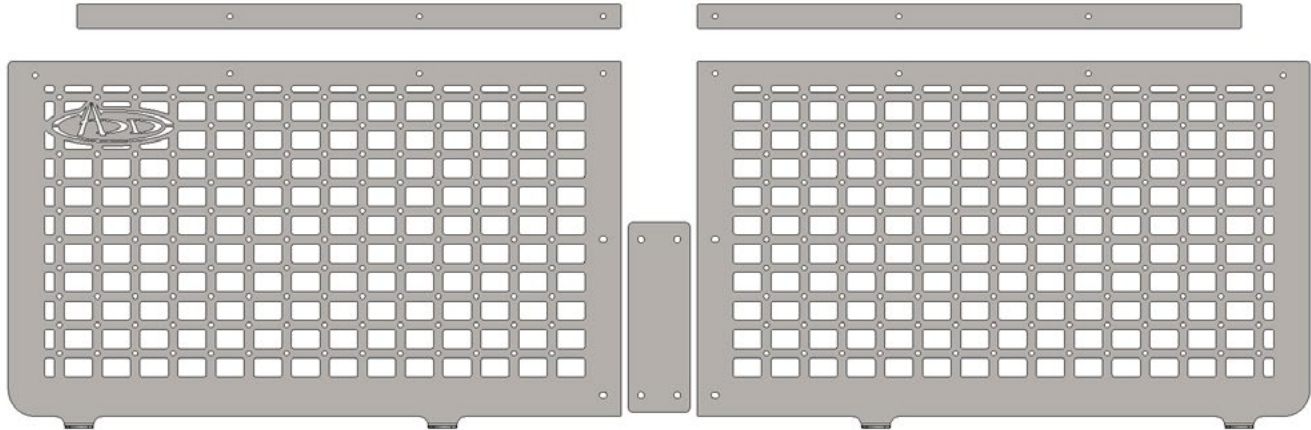


INSTALLATION GUIDE

2019-UP/RAM 2500

BED CAB MOLLE

AC5602101NA



TOOLS REQUIRED

- (Allen) 5/16, 5/32
- Step Up Drill Bit
- (Drill Bit) 25/64
- Ratchet
- Drill
- Marker
- Rivet Nut Hand Tool



TIME REQUIRED

25 Minutes



SKILL LEVEL

Level 2 | Easy

⚠ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS



HARDWARE/PARTS

A.



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 12

A1.



M6 WASHER

QTY: 12

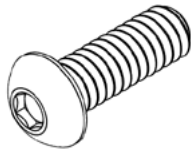
A2.



1/4-20" RIVET NUT

QTY: 8

B.



1/2-13 X 1 1/2" BUTTON HEAD BOLT

QTY: 4

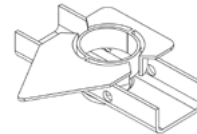
B1.



1/2" WASHER

QTY: 4

B2.



1/2-13" SNAPTGGLE ANCHOR

QTY: 4

Reference this page throughout the install



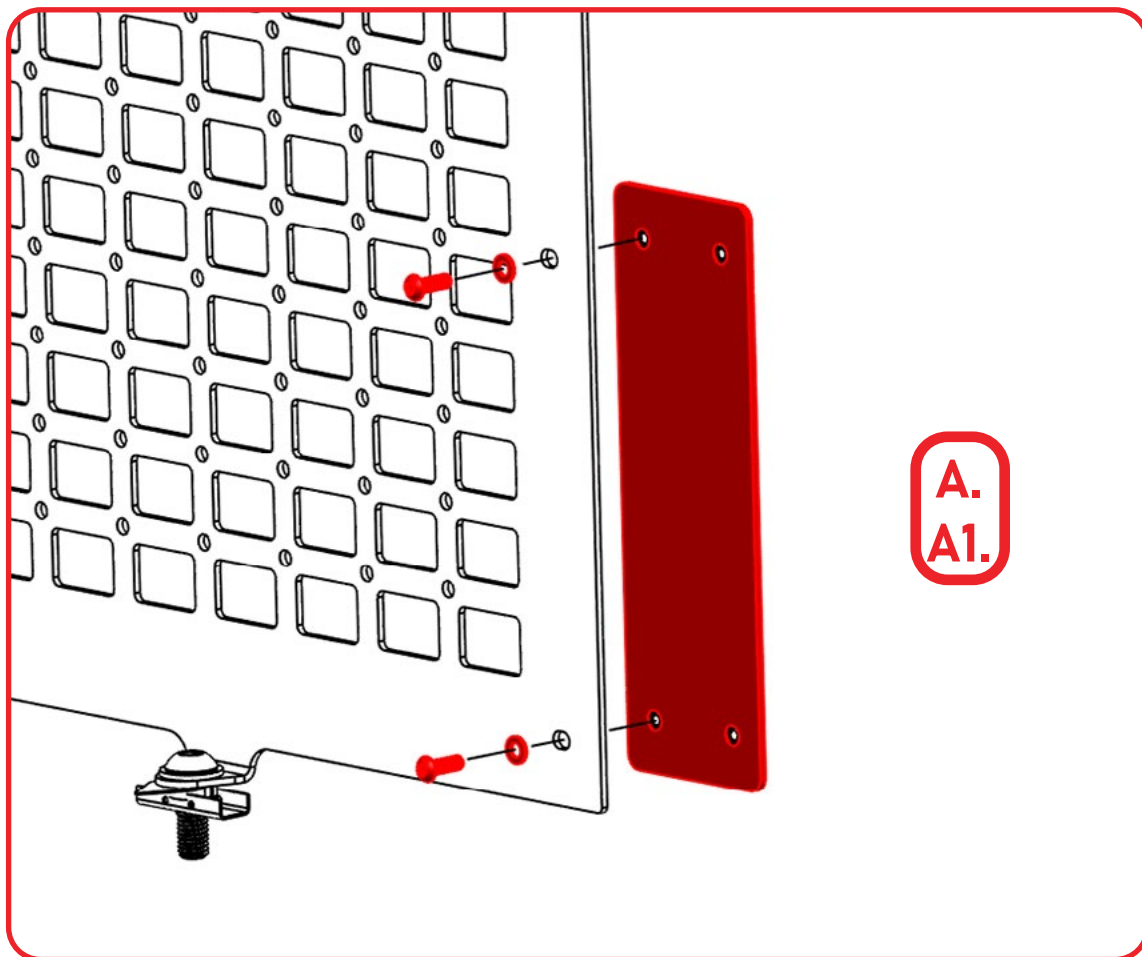
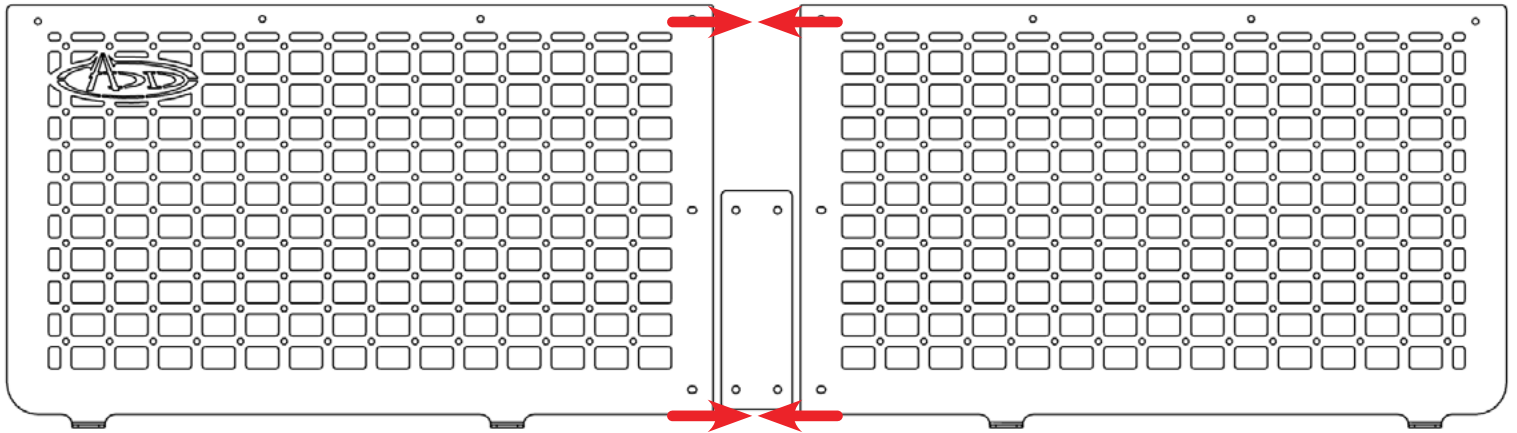
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□ STEP 1

Assemble the bed cab molle with the provided mounting plate as shown below with the provided (A, A1) 1/4" hardware using a (5/32 allen).





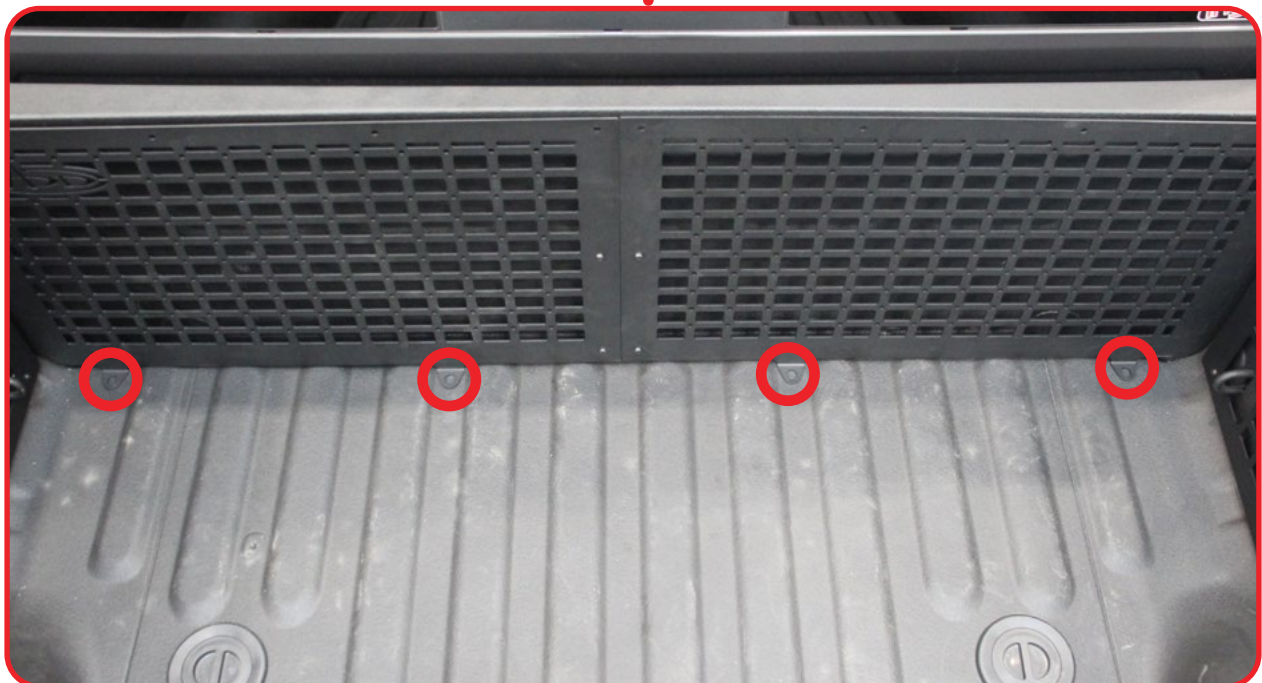
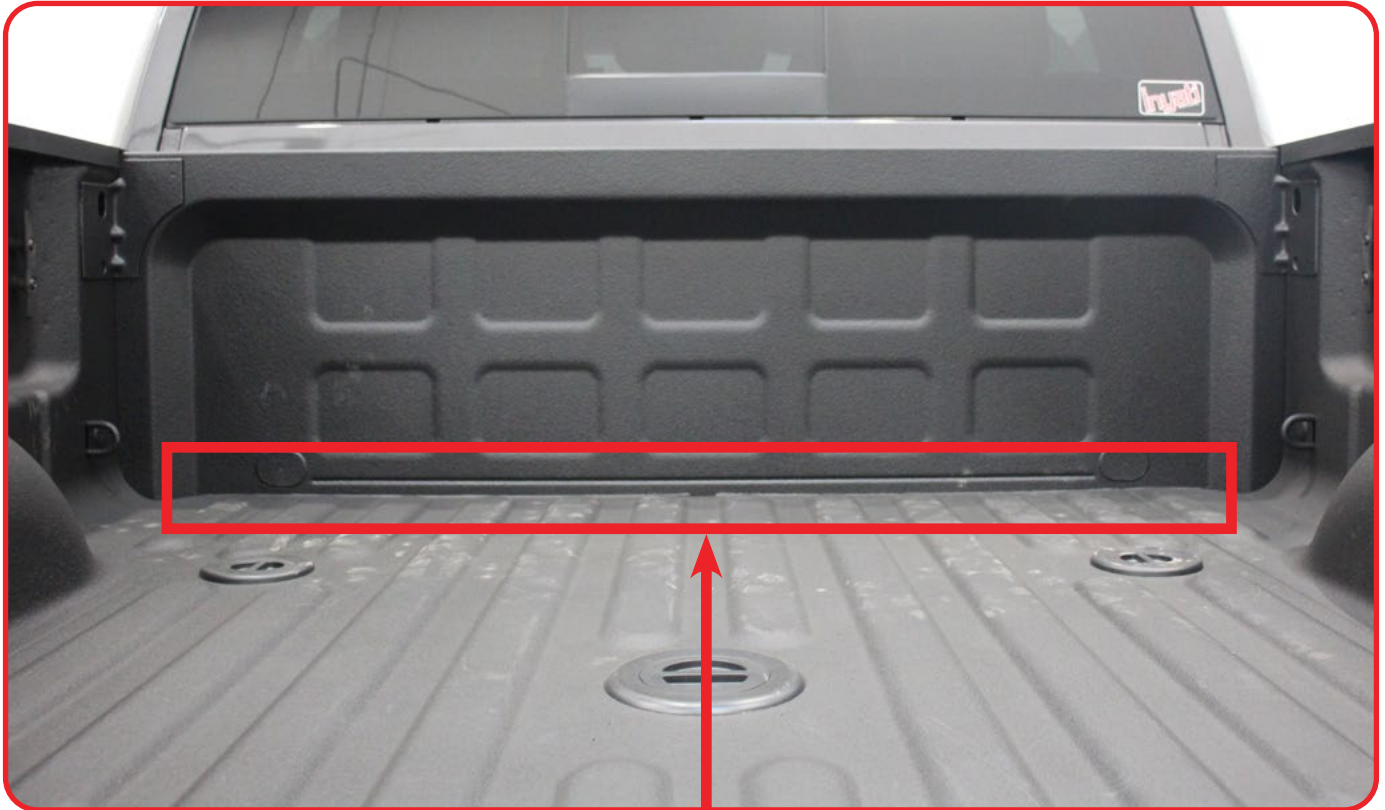
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□ STEP 2

Place the molle into the bed and ensure that the molle is centered against the cab. Next, mark the bottom mounting holes and remove the molle and set aside.





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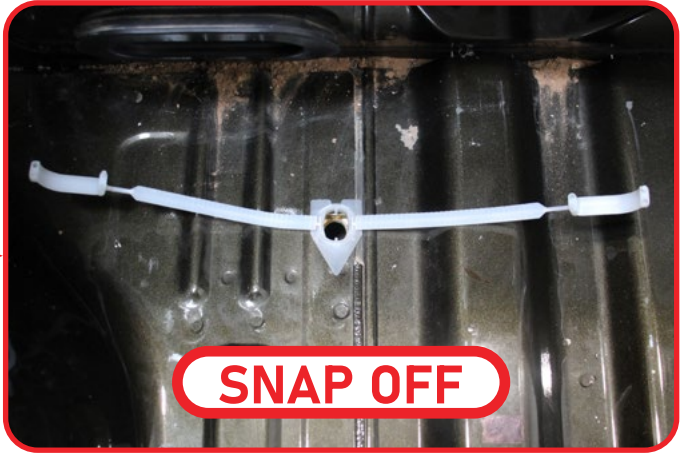
BED CAB MOLLE
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□ STEP 3

Drill the holes marked in **step 2** using a (step up drill bit) to a 3/4 size hole, Next install the provided **(B2)** 1/2 toggle anchor by inserting into the hole, pulling down on tab, then snap off excess as shown below.

B2.





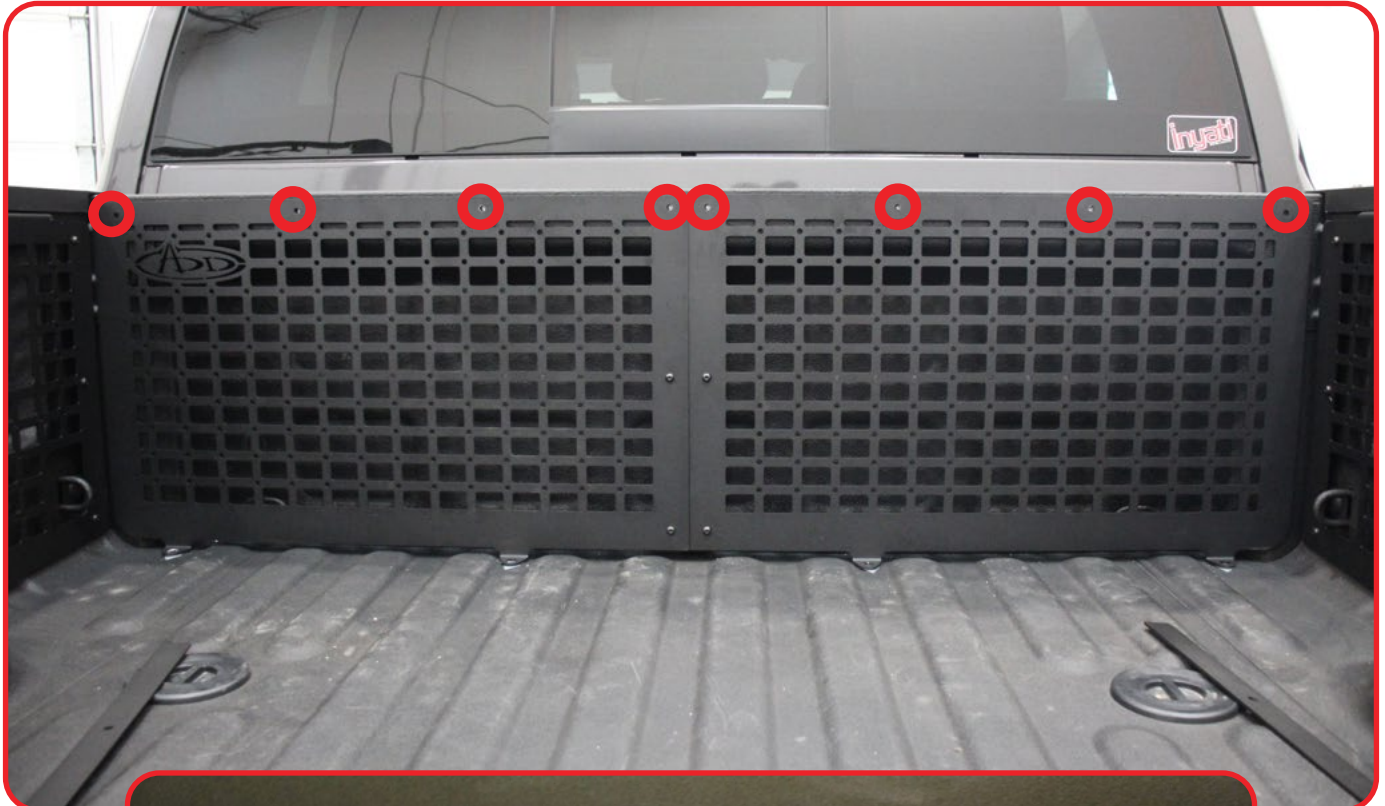
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□ STEP 4

Place the molle back into position and mark the 8x holes on top as shown below and remove the molle and set aside.





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□ STEP 5

Drill the marked holes from **step 4** to a 25/64 hole. Next using a (rivet nut tool) install the provided **(A2)** 1/4" rivet nuts in the 8x drilled holes.





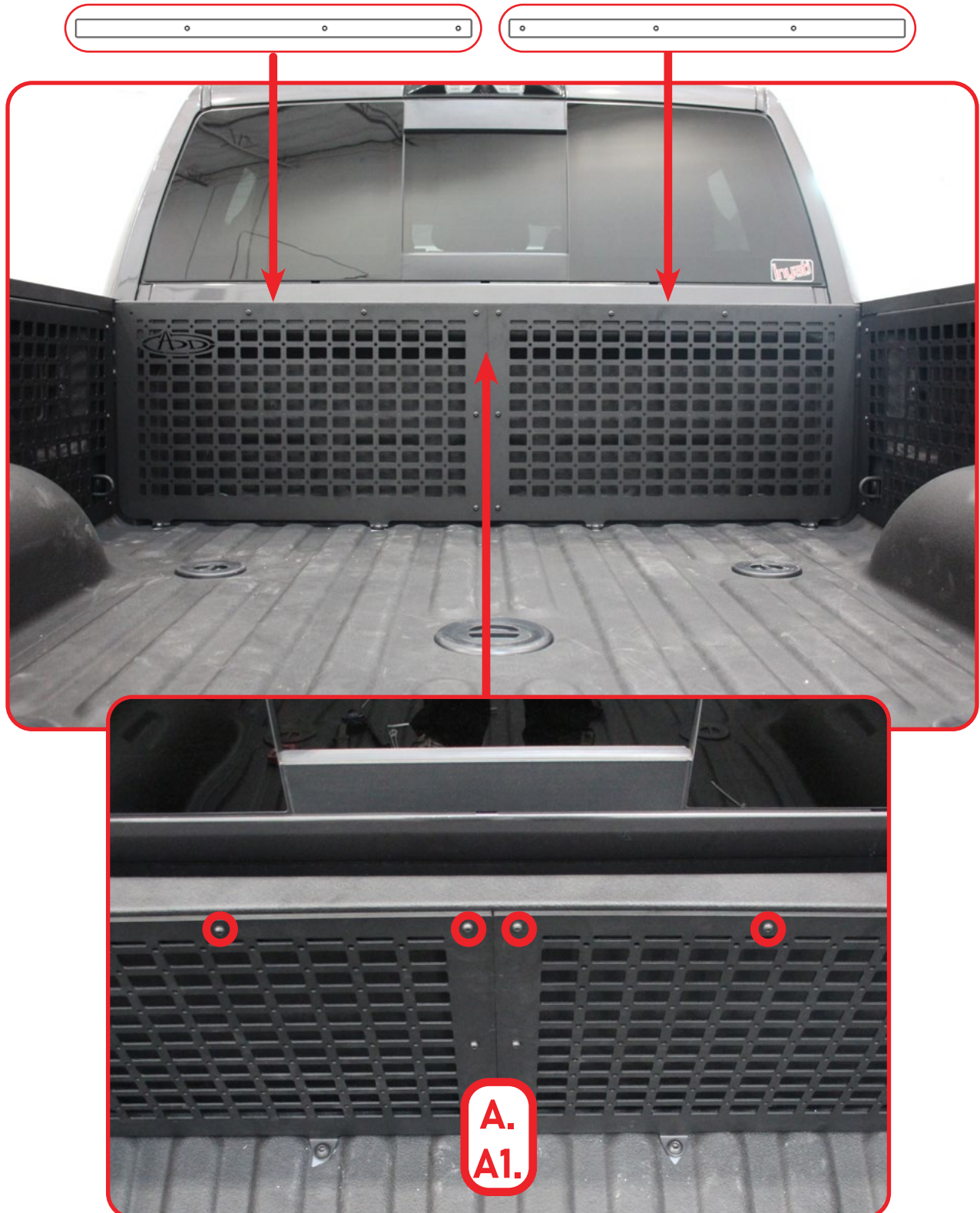
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□ STEP 6

Install the molle again with the provided spacers behind the molle with the provided **(A, A1)** 1/4 hardware into the rivet nuts installed on **step 5** using a (5/32 allen).





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STEP 7

Install the provided **(B, B1)** 1/2 hardware using a (5/16 allen).





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FINAL

□ STEP 8

Stand back and enjoy your new ADD Bed Cab Molle.

Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS
WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,
PLEASE CALL 480-671-0820 OR
EMAIL INFO@ADDICTIVEDESERTDESIGNS.COM