

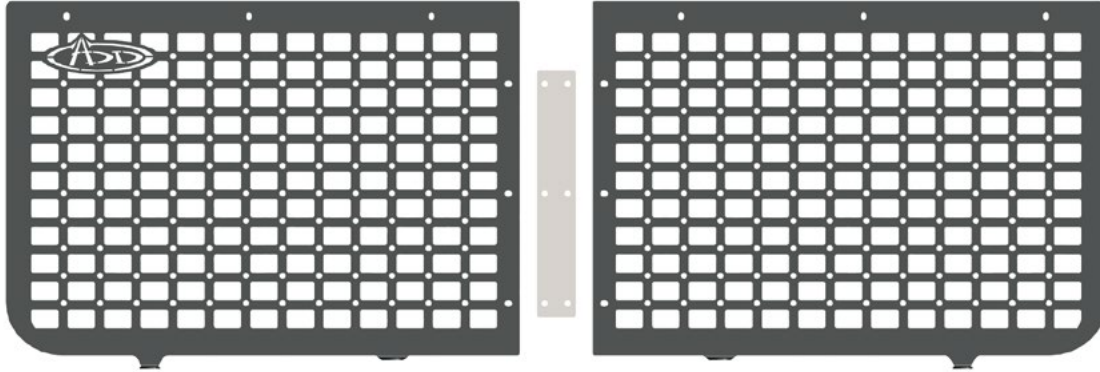


# INSTALLATION GUIDE

## 2024-UP/FORD RANGER RAPTOR

BED CAB MOLLE

AC7202101NA



### TOOLS REQUIRED

- (Allen) 5/16, 5/32, 5MM
- Step Up Drill Bit
- (Drill Bit) 25/64
- Ratchet
- Drill
- Marker
- Rivet Nut Hand Tool



### TIME REQUIRED

25 Minutes



### SKILL LEVEL

Level 2 | Easy

## ⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

-BEFORE YOU INSTALL THIS KIT-

**Read and understand all instructions,** warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\***



# INSTALLATION GUIDE

## HARDWARE/PARTS

**A.**



1/4-20 X 3/4" BUTTON HEAD BOLT

**QTY: 10**

**A1.**



M6 WASHER

**QTY: 10**

**A2.**



1/4-20" RIVET NUT

**QTY: 4**

**B.**



M8-1.25 X 30MM BUTTON HEAD BOLT

**QTY: 2**

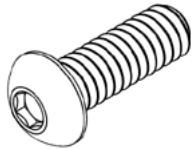
**B1.**



M8 WASHER

**QTY: 2**

**C.**



1/2-13 X 1 1/2" BUTTON HEAD BOLT

**QTY: 4**

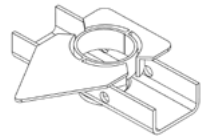
**C1.**



1/2" WASHER

**QTY: 4**

**C2.**



1/2-13" SNAPTGGLE ANCHOR

**QTY: 4**

Reference this page throughout the install



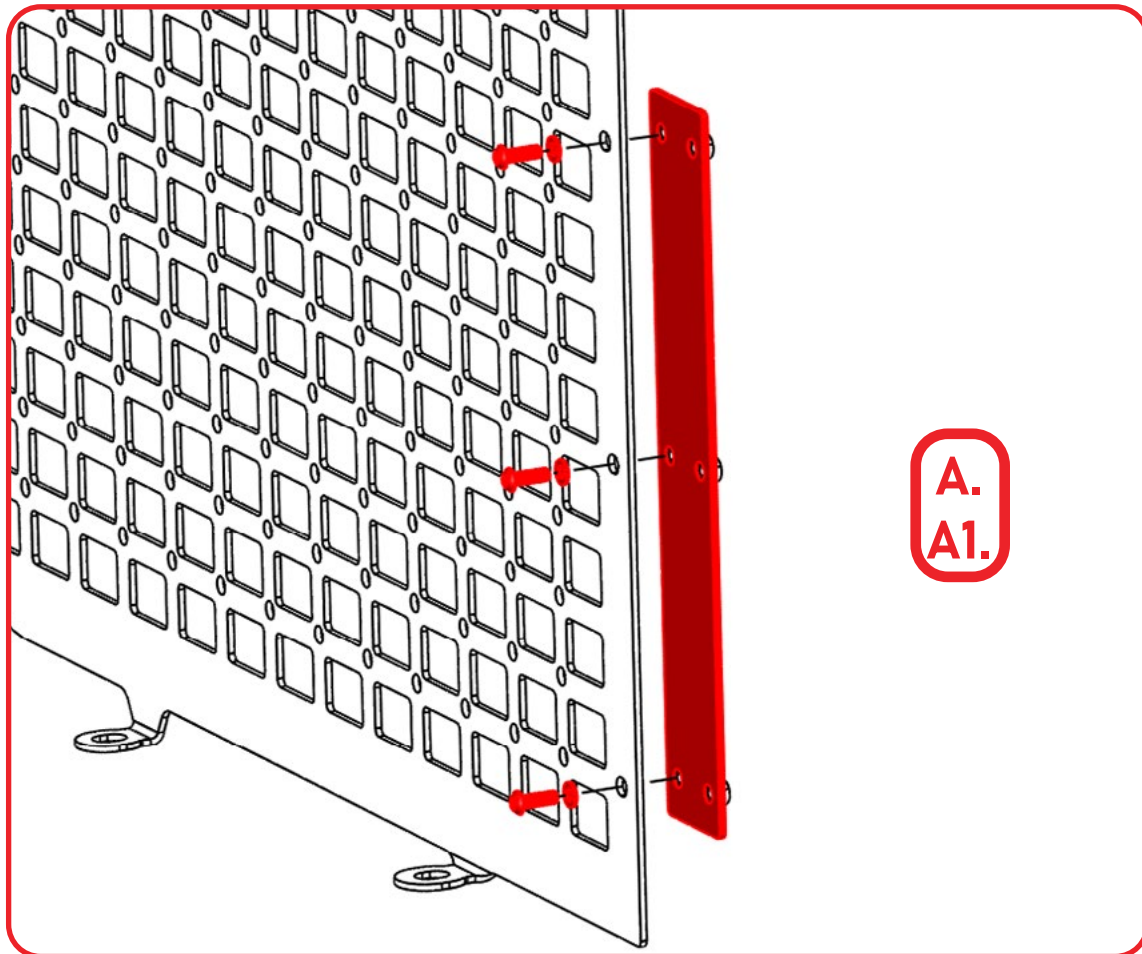
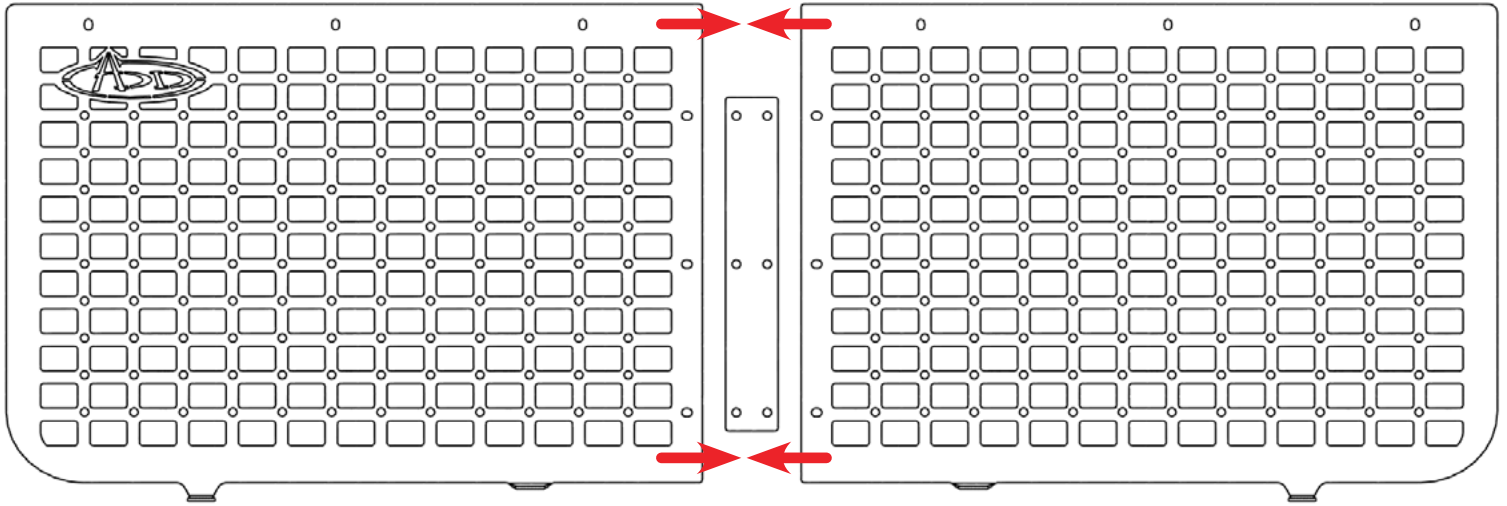
# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### STEP 1

Assemble the bed cab molle with the provided mounting plate as shown below with the provided (A, A1) 1/4" hardware using a (5/32 allen).





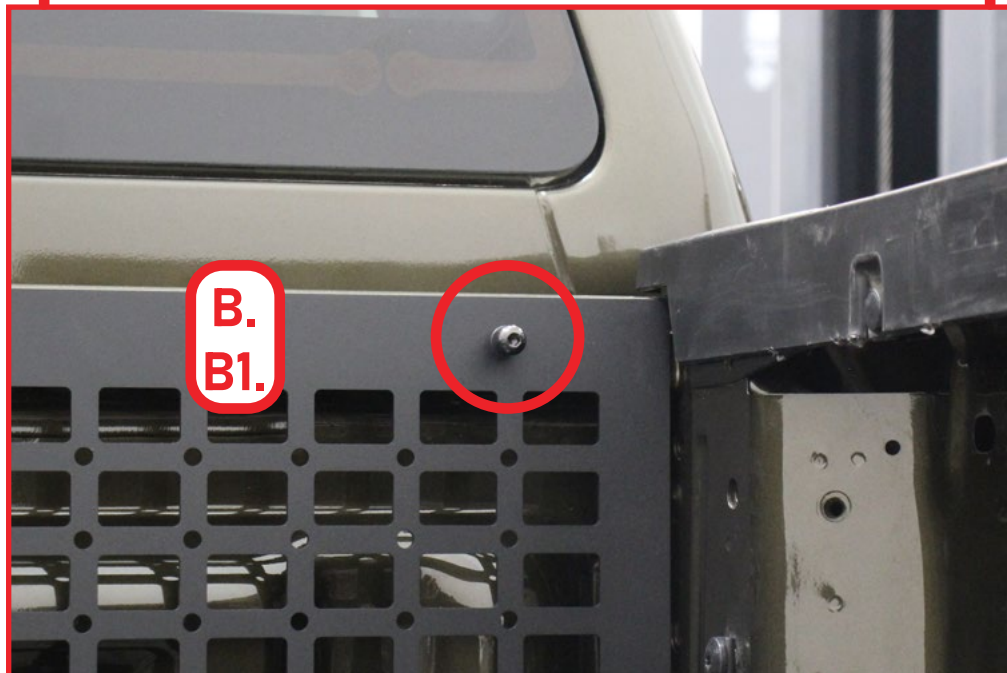
# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### □ STEP 2

Place the bed cab molle into the bed and install the provided **(B, B1)** M8 hardware into the 2x mounting holes as shown below using a (5mm allen).





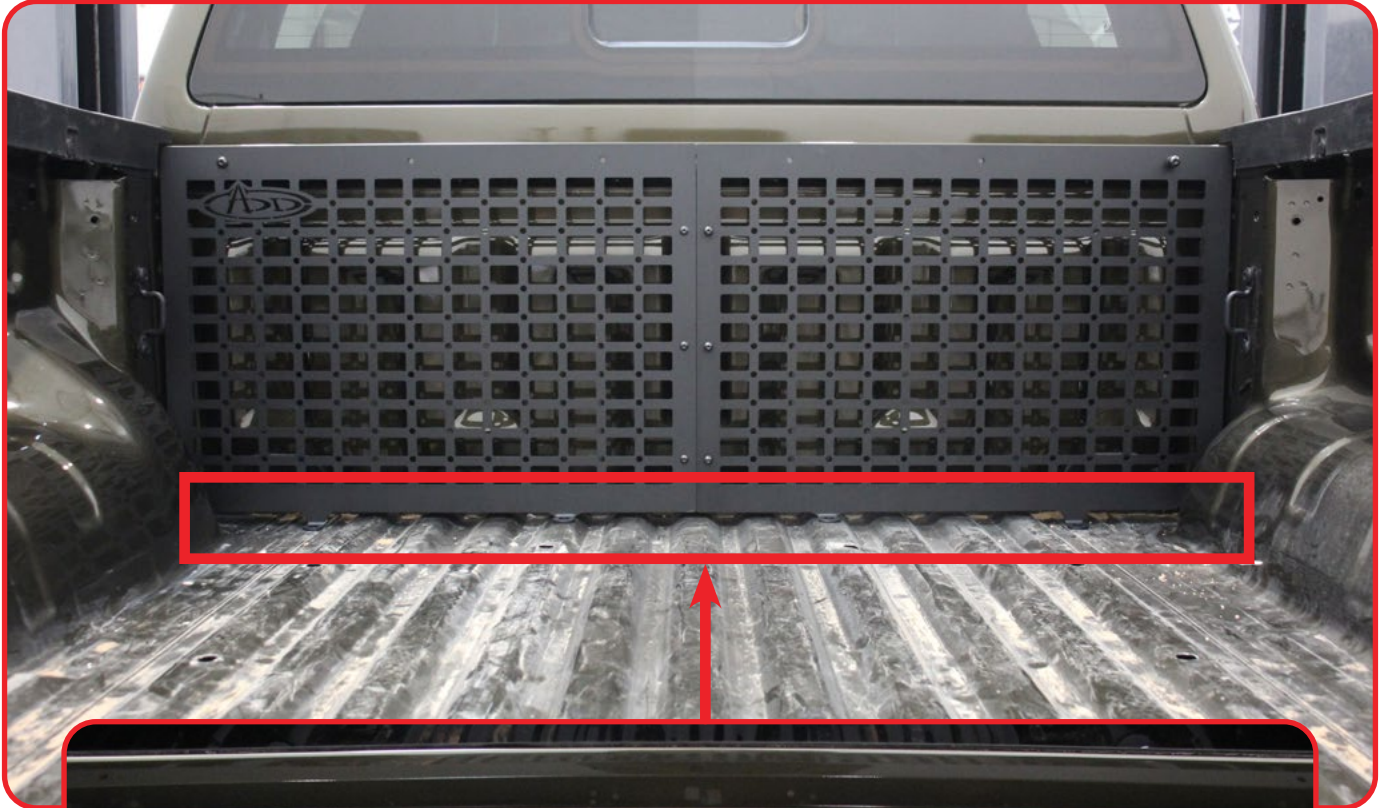
# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### □ STEP 3

Next, Mark the bottom mounting holes and remove the molle and set aside.





# INSTALLATION GUIDE

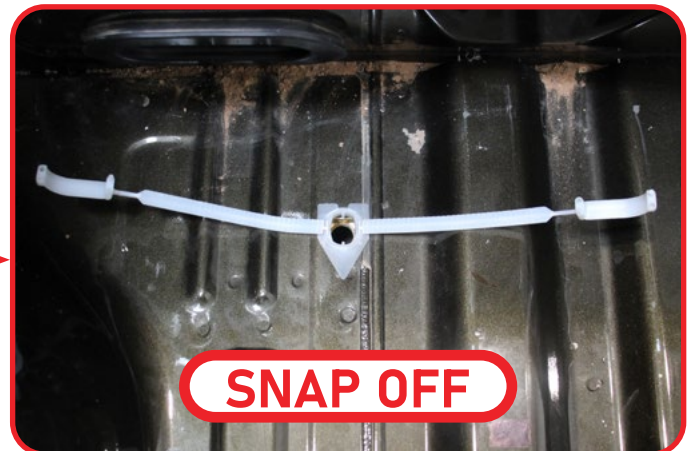
## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### □ STEP 4

Drill the holes marked in **step 3** using a (step up drill bit) to a 3/4 size hole, Next install the provided **(C2)** 1/2 toggle anchor by inserting into the hole, pulling down on tab, then snap off excess as shown below.

**(C2.)**





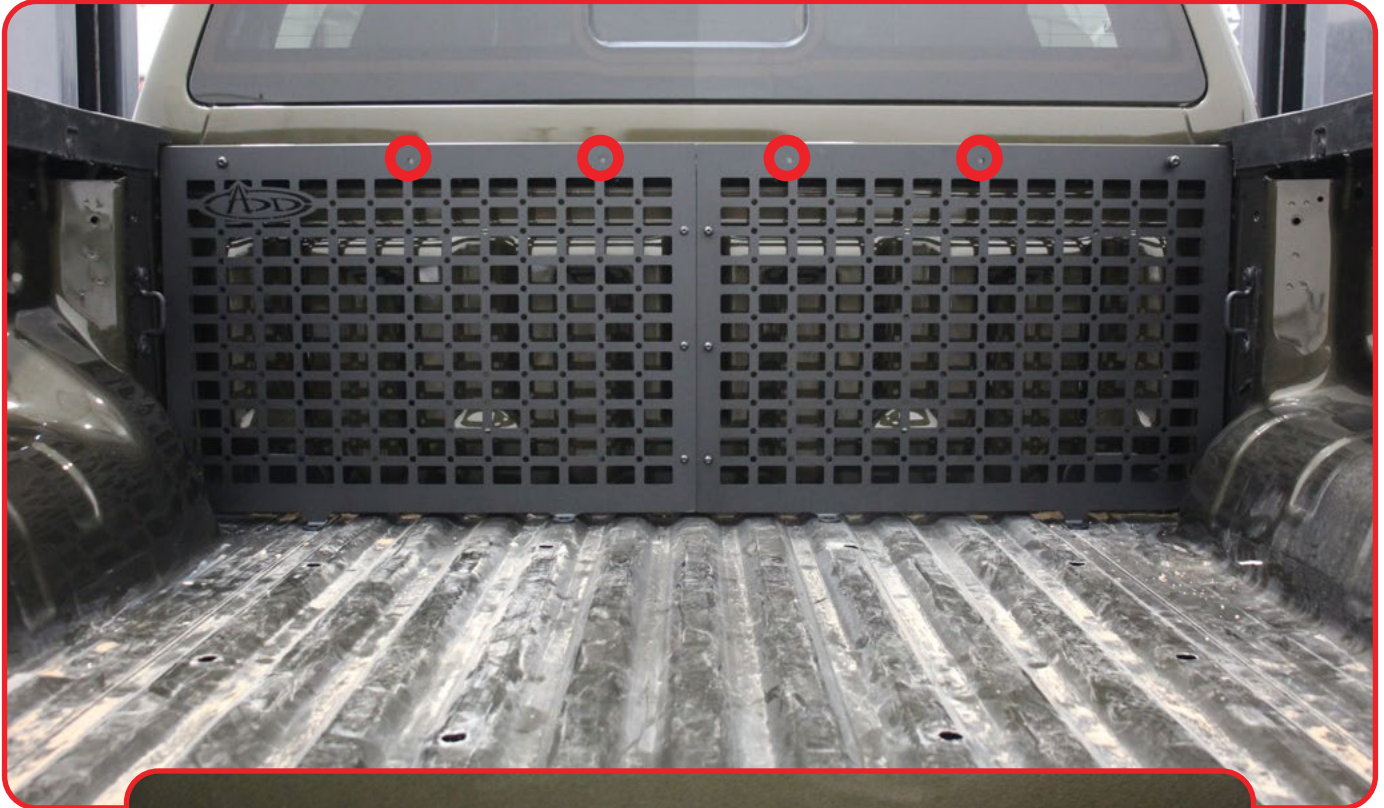
# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### □ STEP 5

Place the molle back into position and install the M8 bolts installed on **step 2**. Mark the 4x holes on top as shown below and remove the molle and set aside.





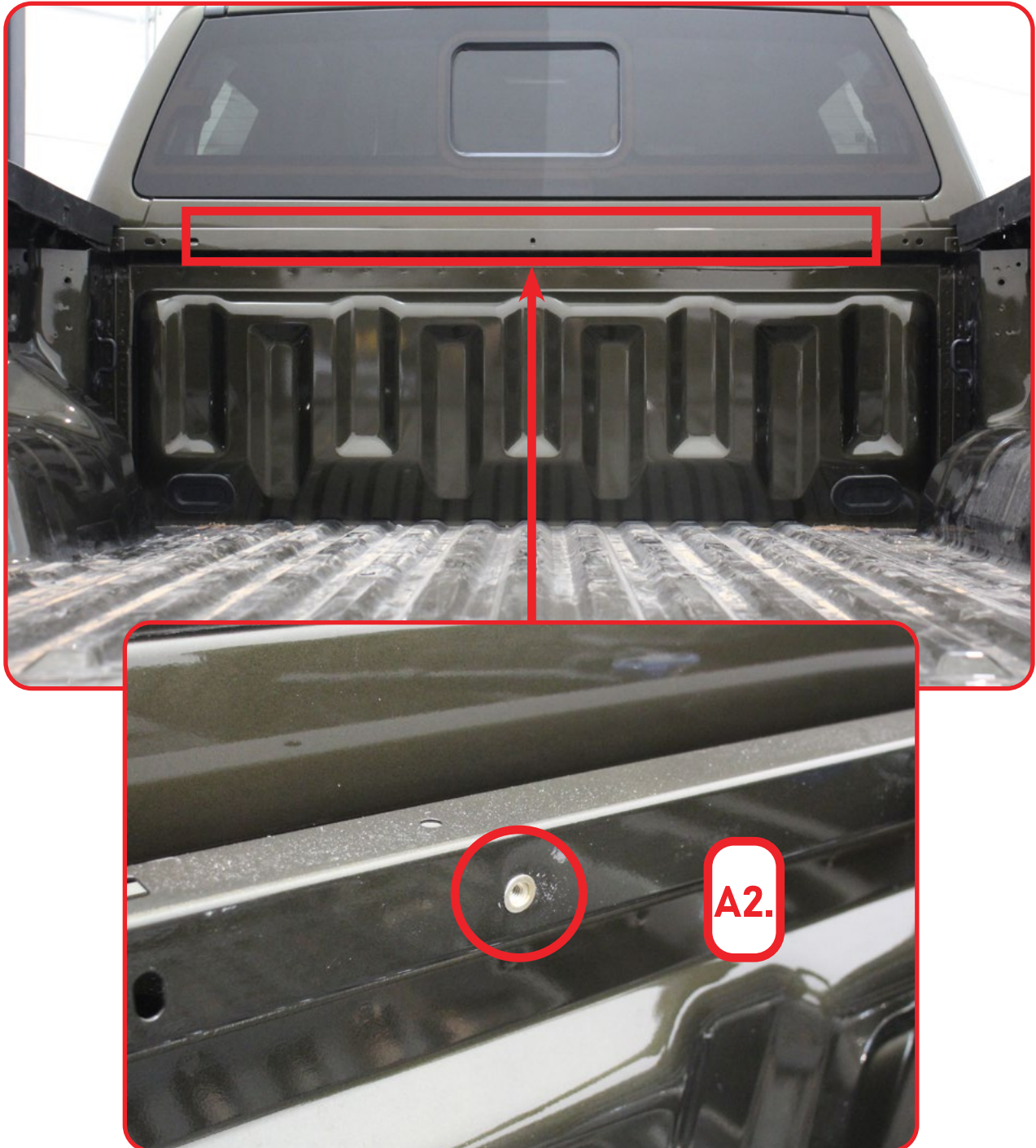
# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### □ STEP 6

Drill the marked holes from step 5 to a 25/64 hole. Next using a (rivet nut tool) install the provided (A2) 1/4" rivet nuts in the 4x drilled holes.







# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### □ STEP 7

Install the molle again with the provided **(A, A1)** 1/4 hardware into the rivet nuts installed on **step 6** using a (5/32 allen). re-install the M8 bolts from **step 2**.





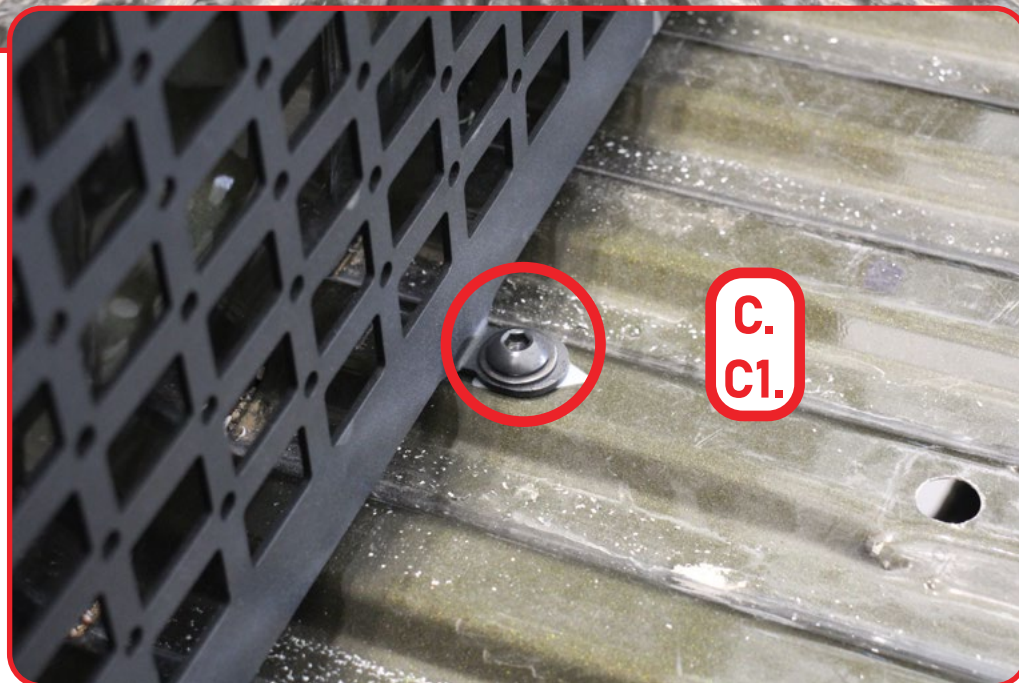
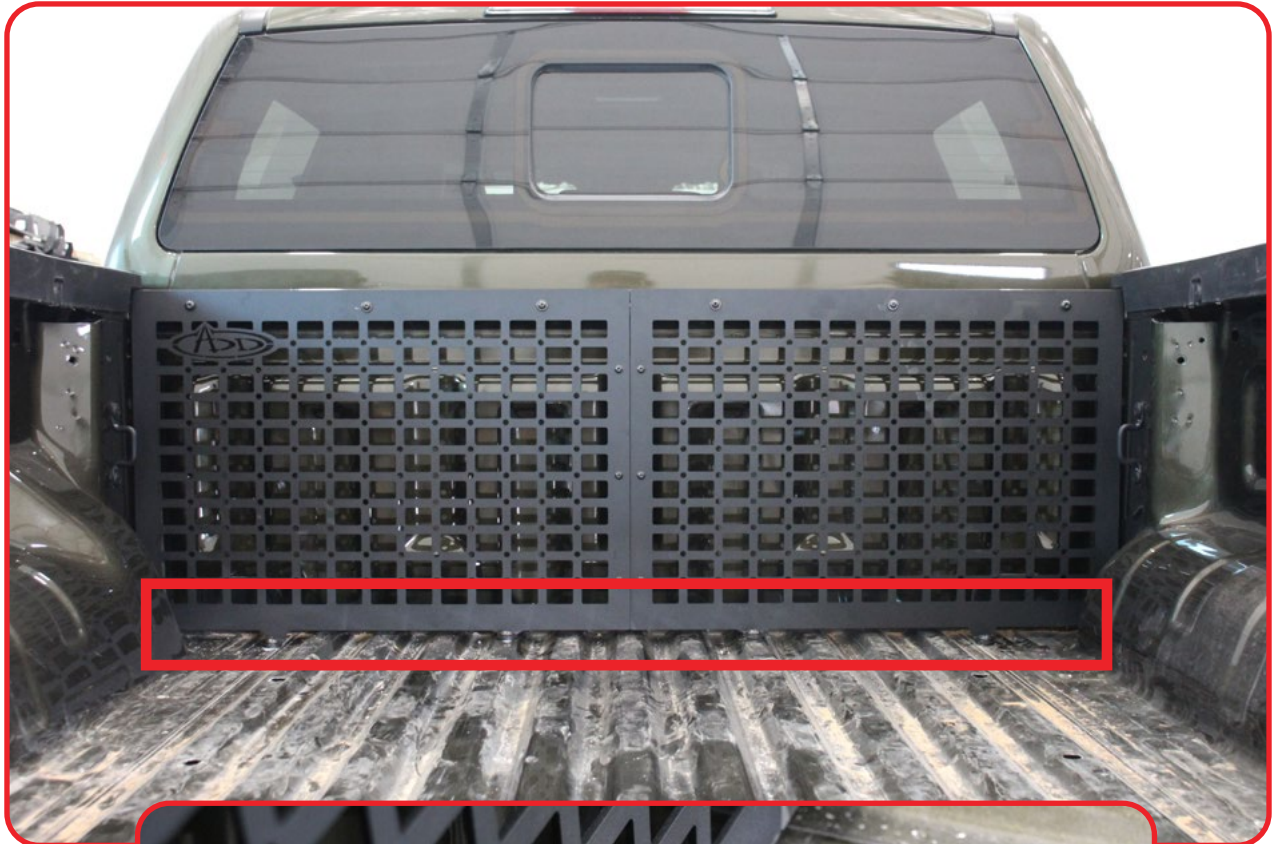
# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## INSTALL

### □ STEP 8

Install the provided (C, C1) 1/2 hardware using a (5/16 allen).





# INSTALLATION GUIDE

## BED CAB MOLLE 2024-UP/FORD RANGER RAPTOR

## FINAL

### STEP 9

Stand back and enjoy your new ADD Bed Cab Molle.

Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS  
[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)