



# INSTALLATION GUIDE

## 2024/TOYOTA TACOMA STEALTH CENTER MOUNT WINCH SKID PLATE AC6705601NA



### TOOLS REQUIRED

- (Allen) 5/32
- (Socket) 12mm
- Ratchet

### TIME REQUIRED

- 30 Minutes skid Install

### SKILL LEVEL

-Easy

### INCLUDED IN KIT

- 10- 3/8-16 X 1 1/4" Button Head Bolt
- 10- 3/8" Flat Washer
- 10- 3/8-16" U Nut

## **WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION**

#### -BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
Customer Service (480) 671-0820

Addictive desert designs is *not* responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\***

## HARDWARE/PARTS

**A.**



3/8-16 X 1" BUTTON HEAD

QTY: 10

**A1.**



3/8" FLAT WASHER

QTY: 10

**A2.**



3/8-16" U-NUT

QTY: 10

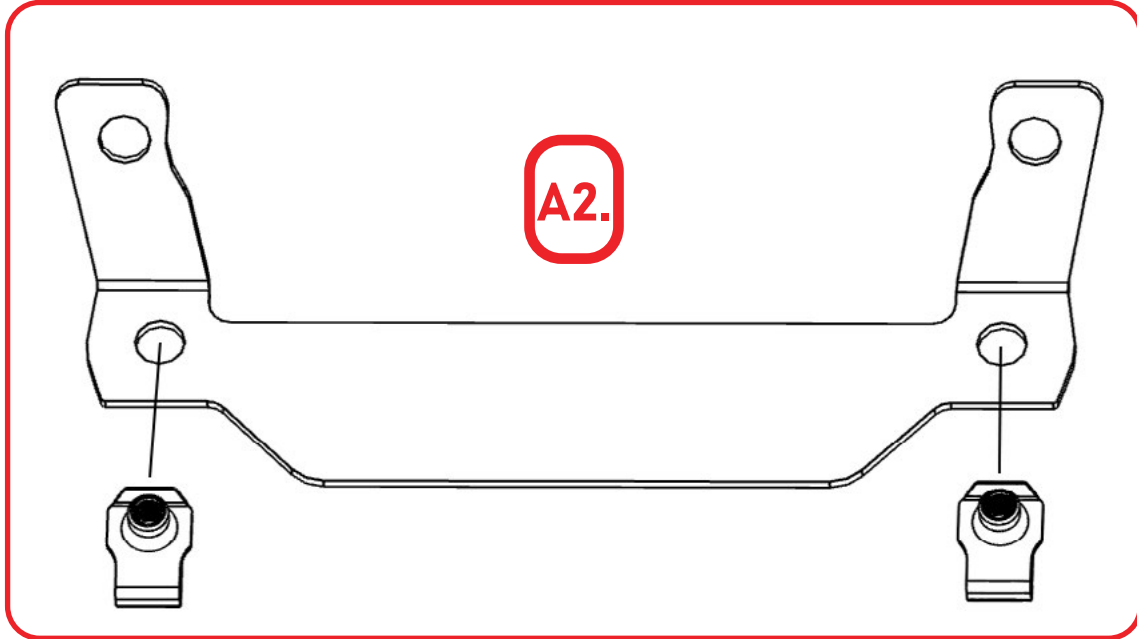
**Reference this page throughout the install**

## STEALTH CENTER MOUNT WINCH SKID PLATE 2024/TOYOTA TACOMA

## INSTALL

### □ STEP 1

Using the provided (A2) nut clips, install the mount plate with the fair lead of your choice as shown below.

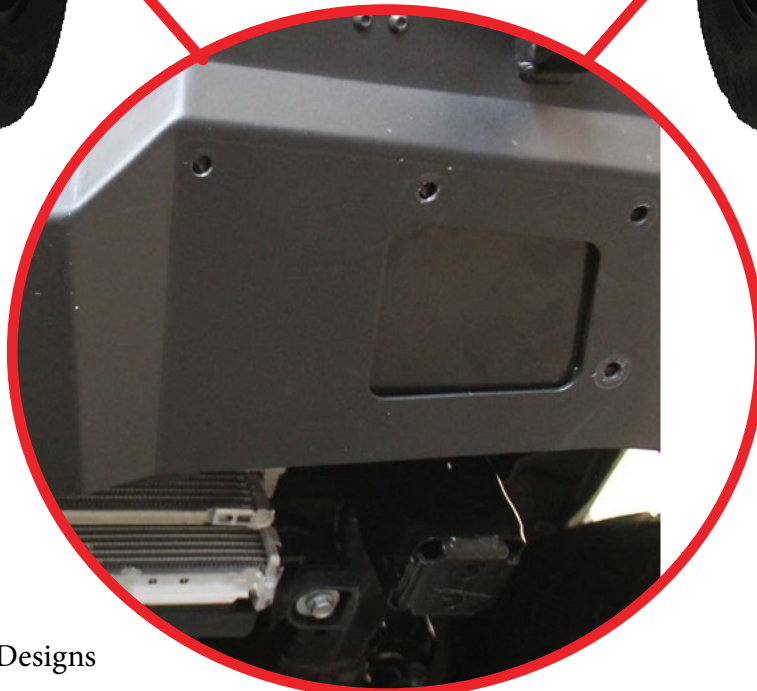
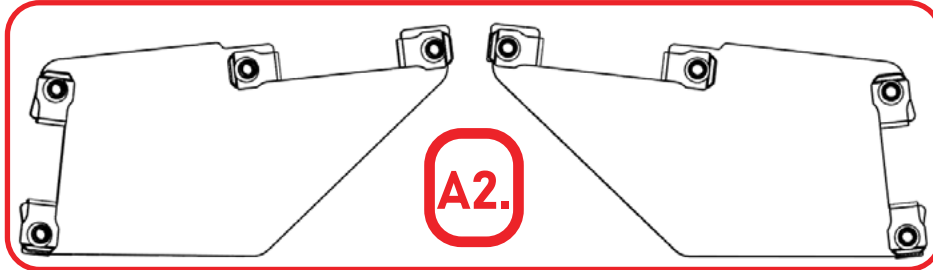


## STEALTH CENTER MOUNT WINCH SKID PLATE 2024/TOYOTA TACOMA

## INSTALL

### □ STEP 2

Install the provided (A2) nut clips with the backer plates as shown below. Next, slip the backer plates inside the bumper.

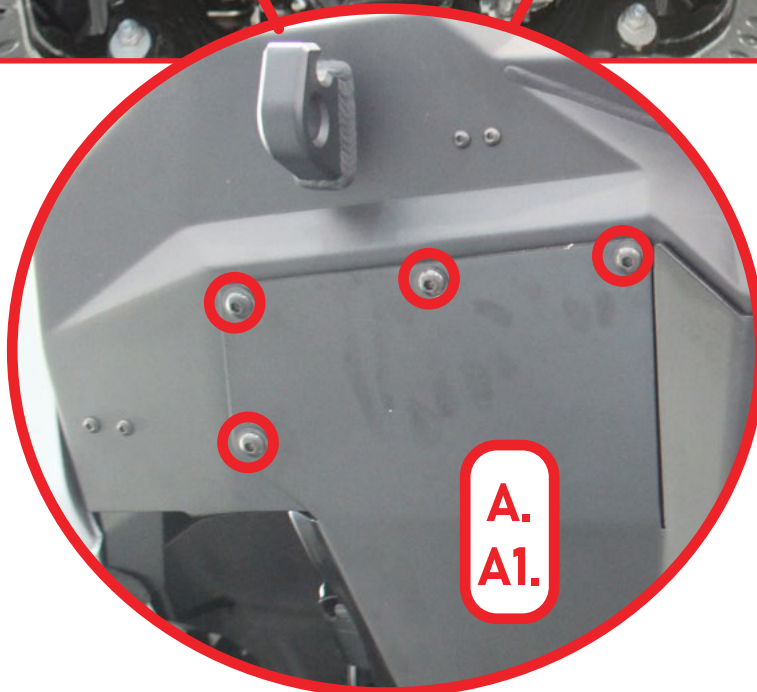
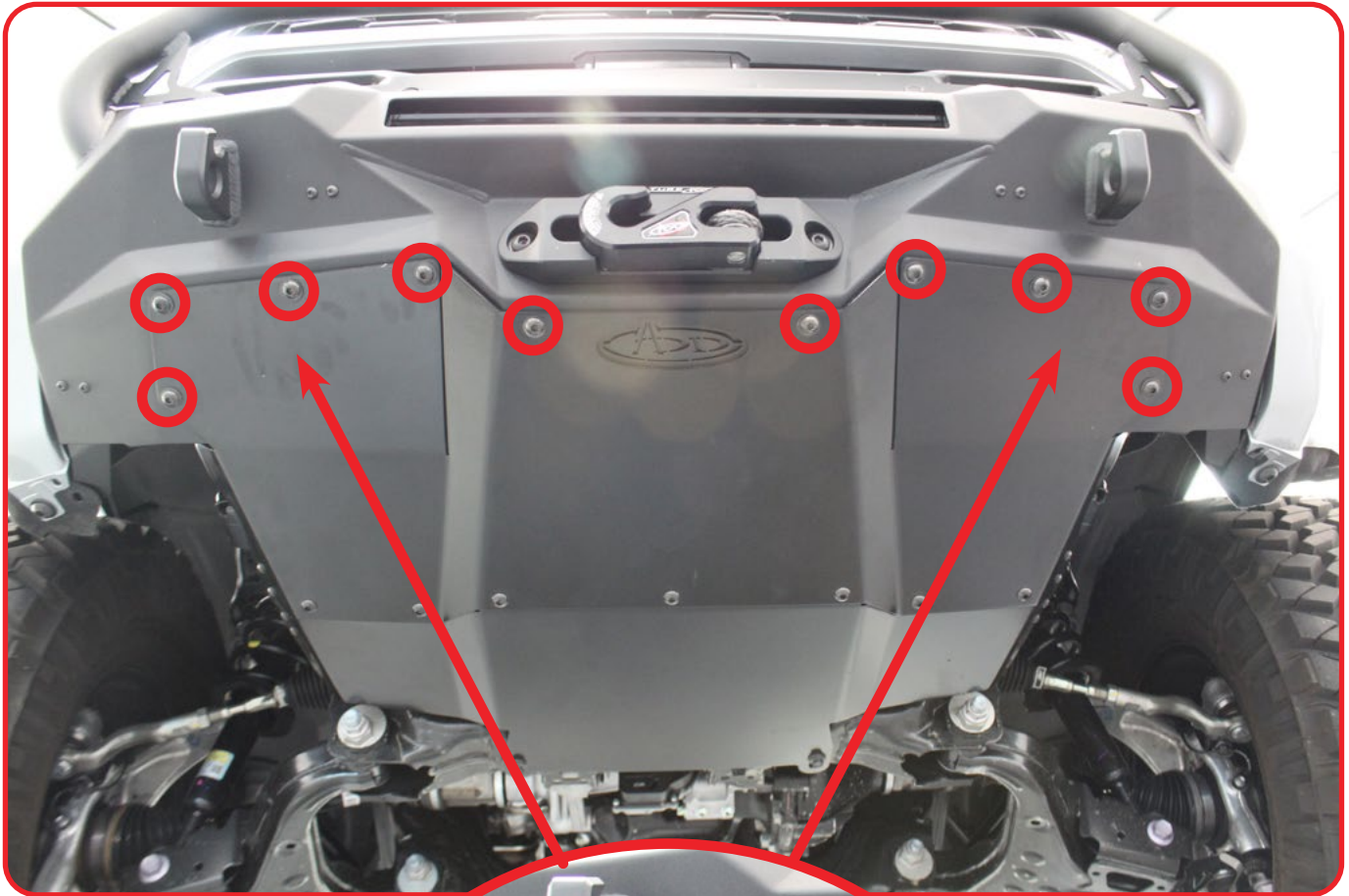


## STEALTH CENTER MOUNT WINCH SKID PLATE 2024/TOYOTA TACOMA

## INSTALL

### □ STEP 3

Install the skid plate with the provided **(A, A1)** 3/8" button head bolts with a (5/32 allen).

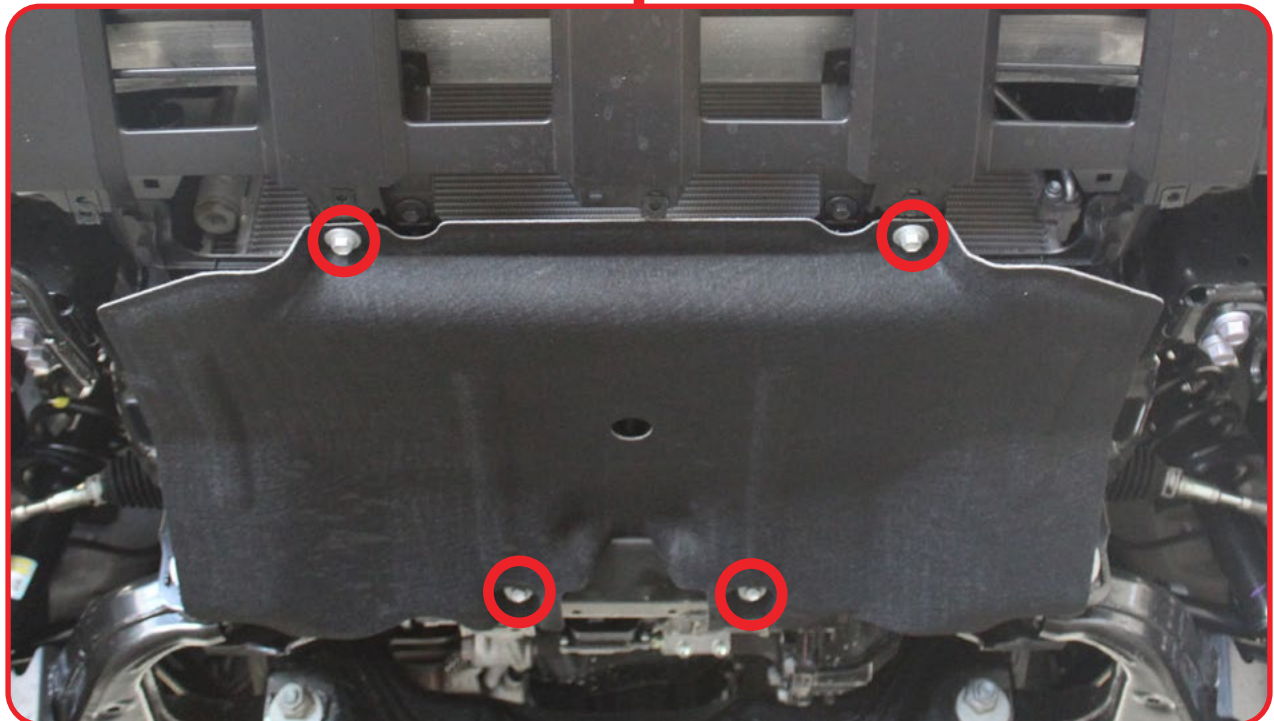


## STEALTH CENTER MOUNT WINCH SKID PLATE 2024/TOYOTA TACOMA

## INSTALL

### □ STEP 4

From the stealth center mount front install guide, find the hardware removed from step 3.

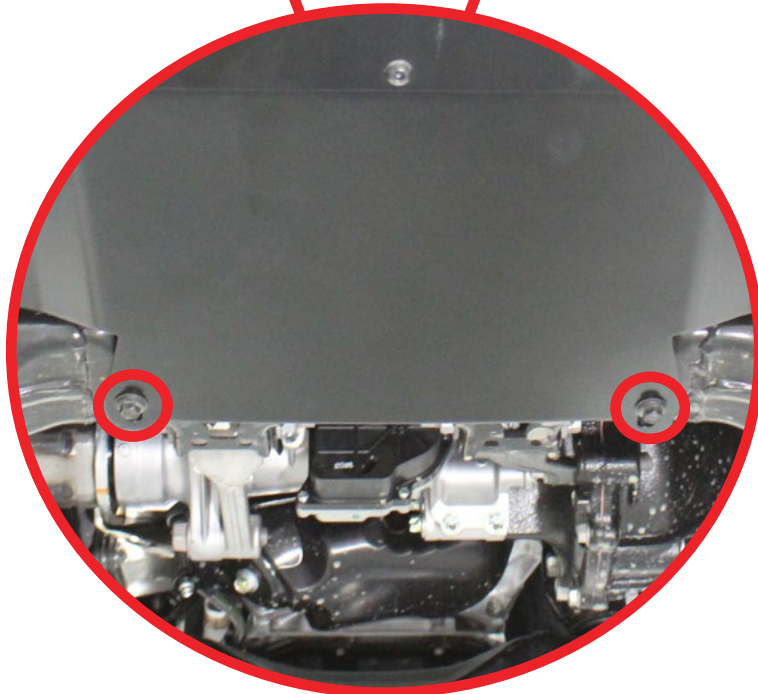
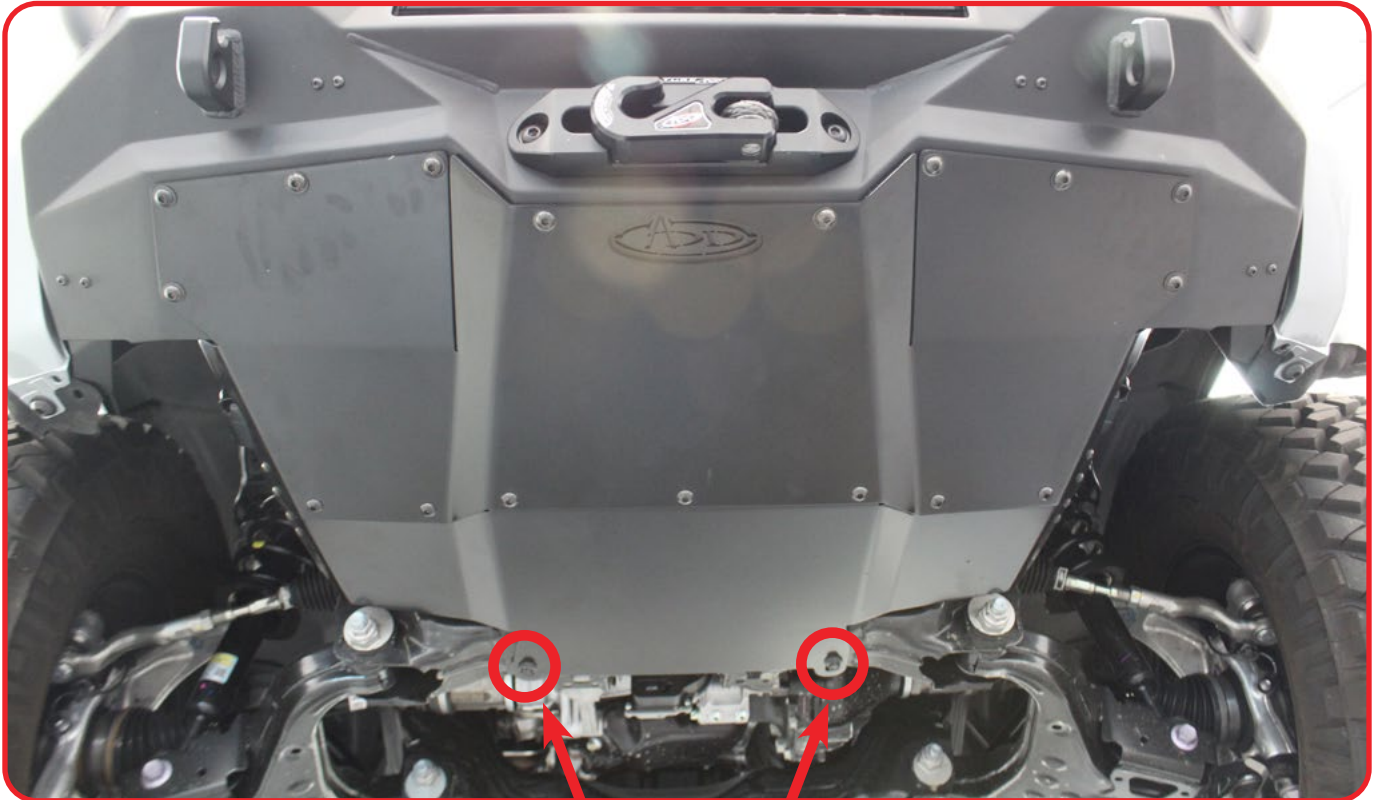


## STEALTH CENTER MOUNT WINCH SKID PLATE 2024/TOYOTA TACOMA

## INSTALL

### □ STEP 5

Install the skid plate with the OEM hardware removed from the previous step as shown below using a (12mm socket)



## STEALTH CENTER MOUNT WINCH SKID PLATE 2024/TOYOTA TACOMA

# FINAL

### □ STEP 6

Stand back and enjoy your new ADD Stealth Center Mount Winch Skid Plate.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS  
[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)